



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D2854-1-100
Job Sheet 184296



Part No: D2854-1-100

Job Qty: 16 ea

Part Name: Velcro Strip, Looped



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/5/18

Job Tracking No:

Due Date: 10/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A 04.07.01 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	10/9/18	10/9/18	0.00	0.00	Start Up Stores/Pkg-2		OCT 05 2018
100	Packaging	16 pcs	10/9/18	10/9/18	0.00	0.00	Packaging1-3		OCT 05 2018 DAS
110	QC	16 pcs	10/9/18	10/9/18	0.00	0.00	QC6		OCT 05 2018 68 PD
120	Packaging	16 pcs	10/9/18	10/9/18	0.00	0.00	Packaging3-1		OCT 05 2018 9-89
130	QC21-SA	16 Ea	10/9/18	10/9/18	0.00	0.00	QC21		OCT 05 2018 21 9-89

Part Op
Descriptions: 100 - Cut length as per Dwg D2854 D2854-1-100 = 10"

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2854	3/4" Velcro Strip	6.6560 ft (.416 ea)	90-Start up Operation	5006/27

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2854	7	159	0

Part Specifications

Specifications could not be found.

Plex 10/5/18 9:07 AM Dart.lajeunesse.marie



Container No: S116218



Part: D2854-1-100

Job No: 184296

Serial No/Batch: S116218

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/05/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					